



Mining Engineering

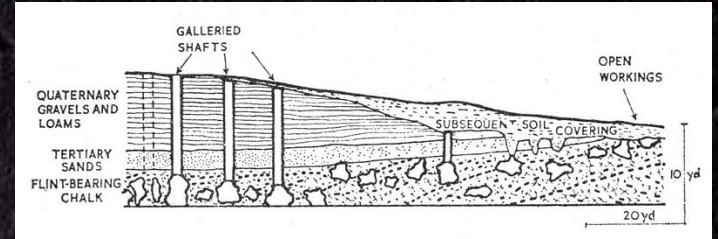
The way forward

Andreas Benardos
School of Mining & Metallurgical Eng. - NTUA

Mining: An essential task



Neolithic Flint Mines at Spiennes (4300-2200 BC)



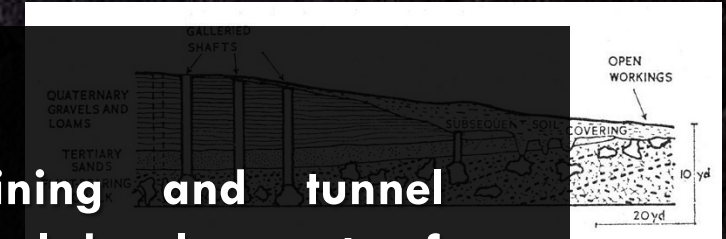
“The Neolithic flint mines at Spiennes (Belgium) provide exceptional testimony to early human inventiveness and application.

The arrival of the Neolithic cultures marked a major milestone in human cultural and technological development, which is vividly illustrated by the vast complex of ancient flint mines at Spiennes.”

UNESCO

Mining: An ^{elaborate} essential task

...evidence of underground mining and tunnel construction works reflects the cultural developments of civilizations and particularly the growth of technical and economic strength.



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The arrival of the Neolithic cultures marked a (Sandstrom, 1963) cultural and technological development, which is vividly illustrated by the vast complex of ancient flint mines at Spiennes."

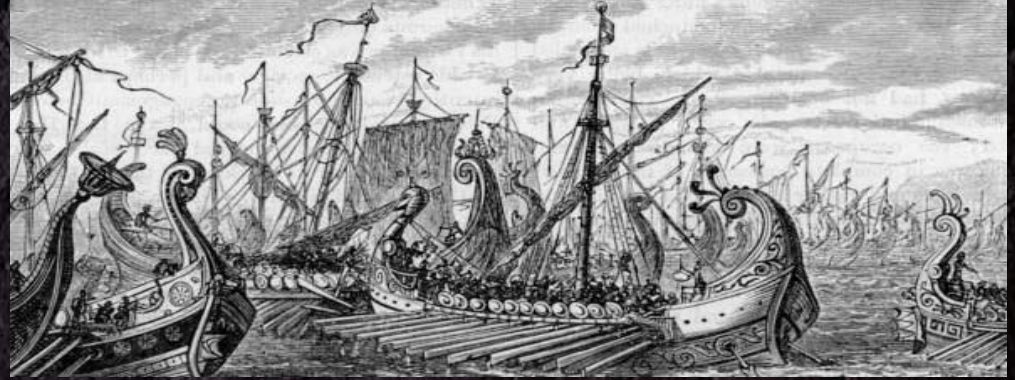
UNESCO

Neolithic Flint Mines at Spiennes (4300-2200 BC)

Importance of raw materials



Athenian tetradrachm (c. 5th BC)



The wealth of the Lavrion silver mines was used for the construction of the Athenian fleet. Thus in 9 years time (489 BC to 480 BC) the number of the Athenian triremes from 40 grew to almost 200. This naval power funded by mining was the decisive factor for the Persian defeat in the battle of Salamis.

Importance of raw materials



Ancient marble extraction (Korres, 1994)



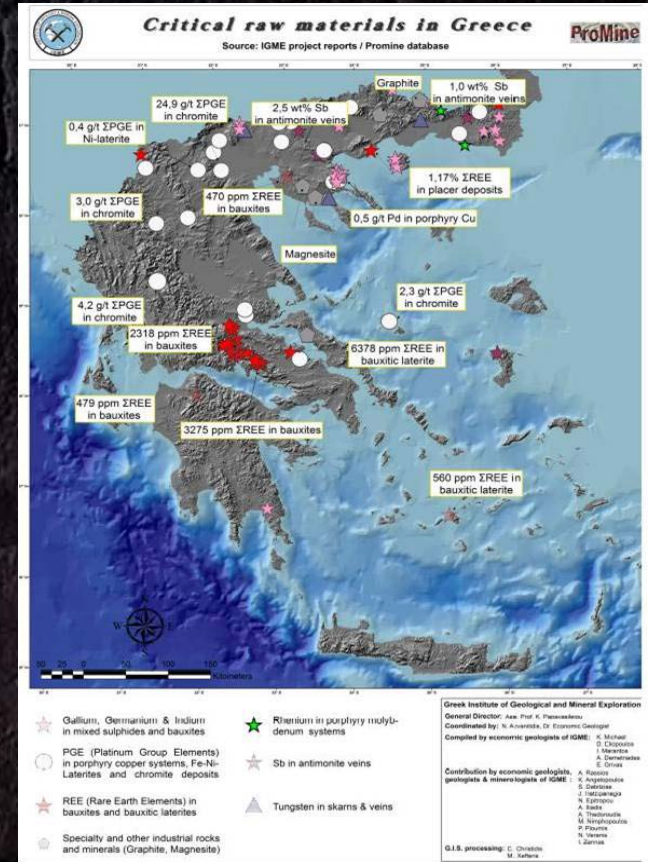
The cultural wealth of Athens (and Greece) still remains vivid through the several marble temples and statues found in the country. The Pentelicon marble is still today one of the most recognizable and desirable marbles in the world.

Importance of raw materials

Greece now:

- In the 1st place in the world perlite producers
- In the top 3 of the world bentonite producers
- In the top 10 of the world marble producers
- In the 1st place in nickel production in the EU
- In the 1st place in bauxite production in the EU
- In the 3rd place in lignite/coal production in the EU
- ...

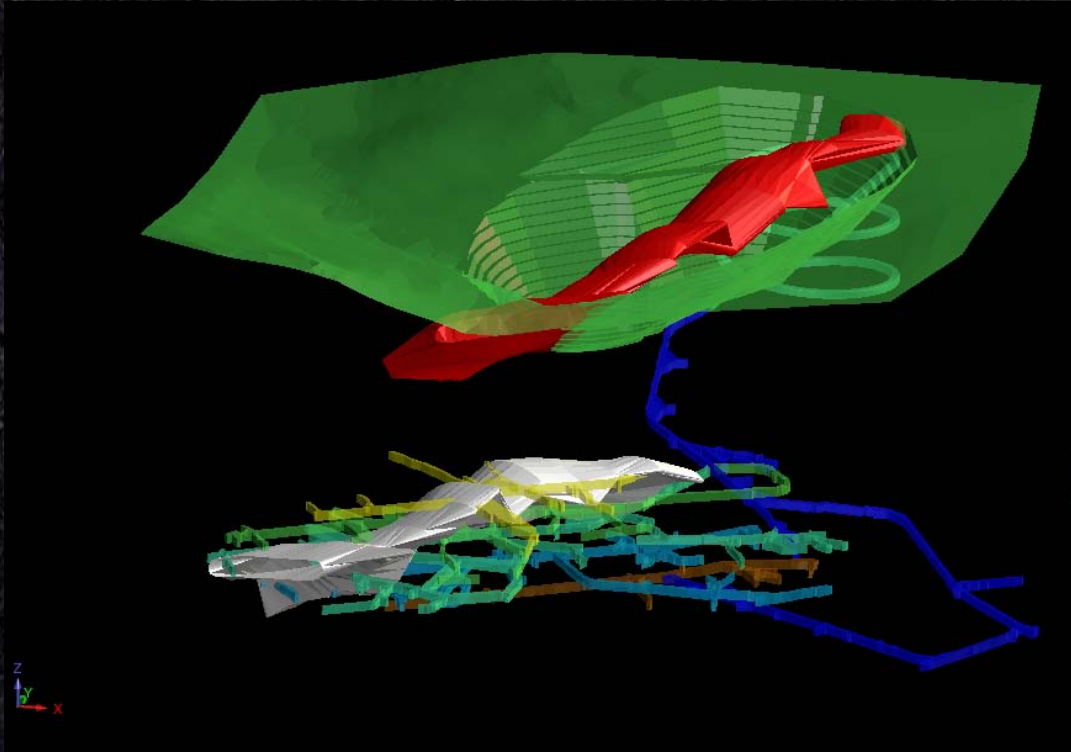
with at least 3 world class gold deposits
with encouraging data for hydrocarbon deposits



Critical Raw materials in Greece
(ProMine)

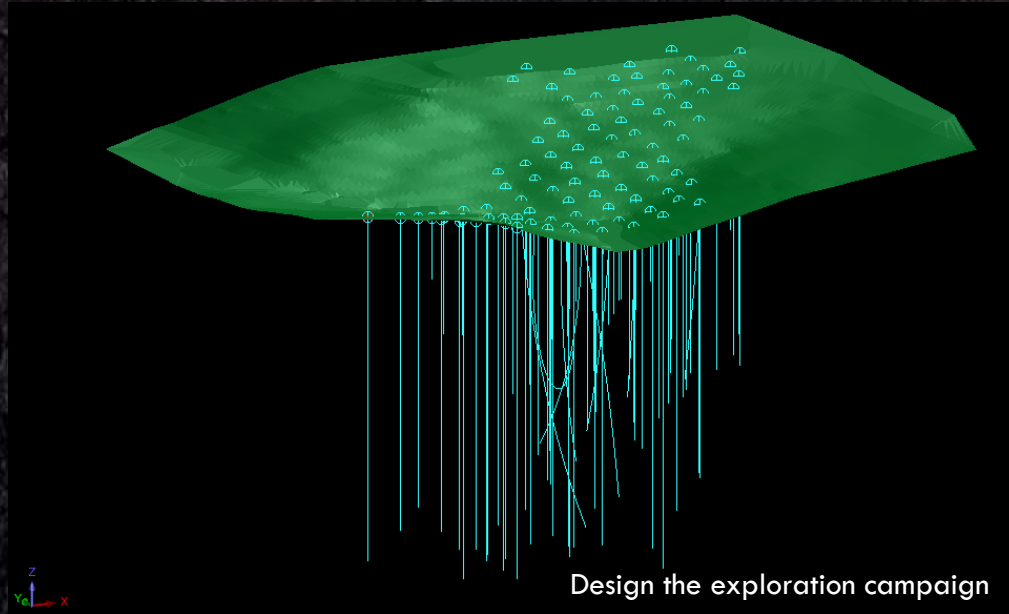
Mining Engineering 101

Mining Engineers are responsible for the planning, design, operation, management, sustainability and safety of the exploitations.



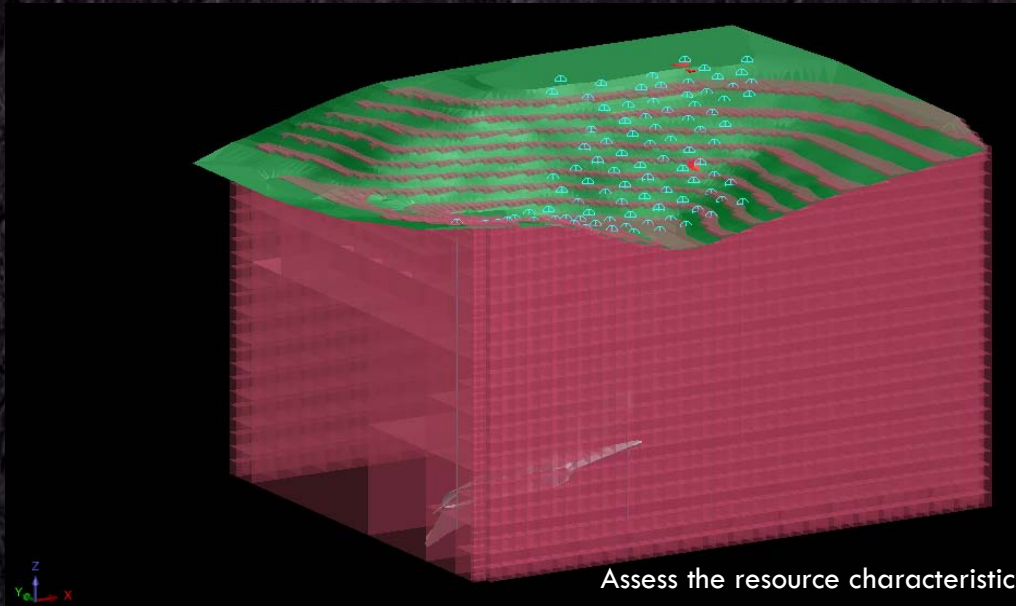
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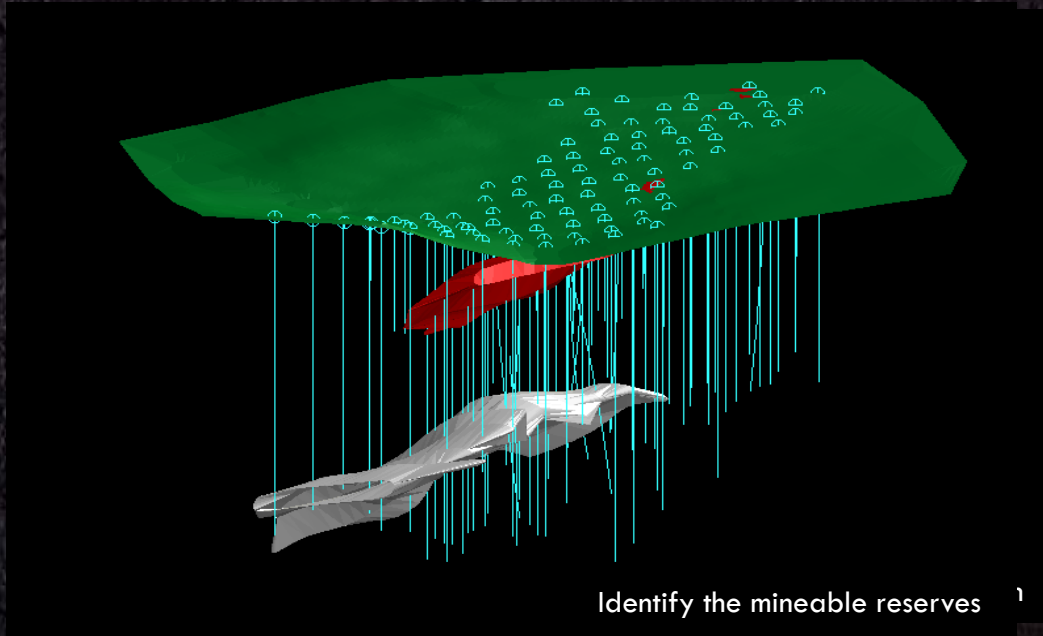
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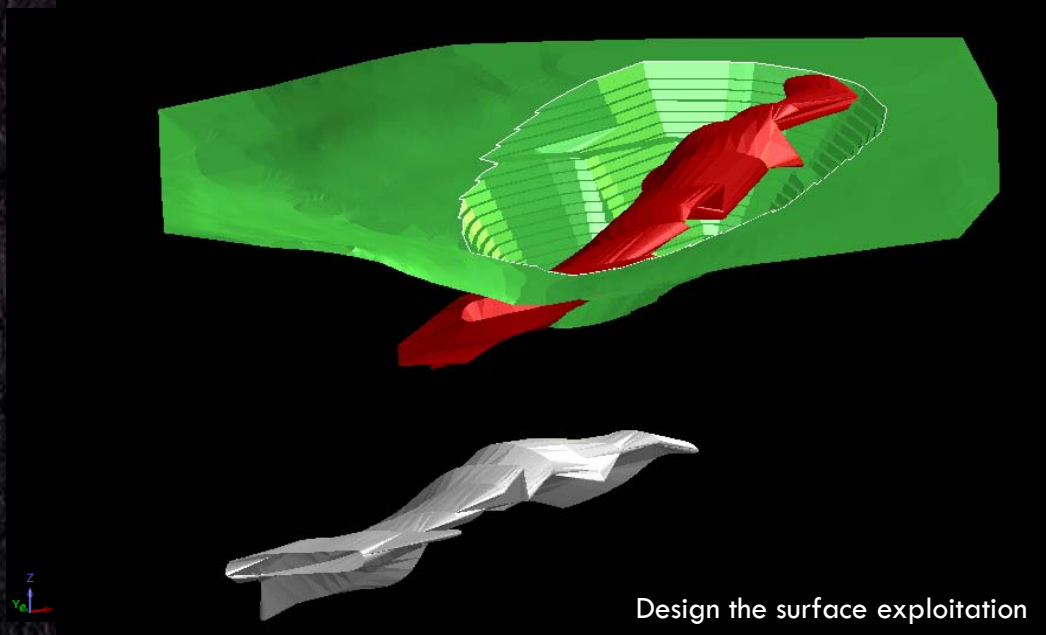
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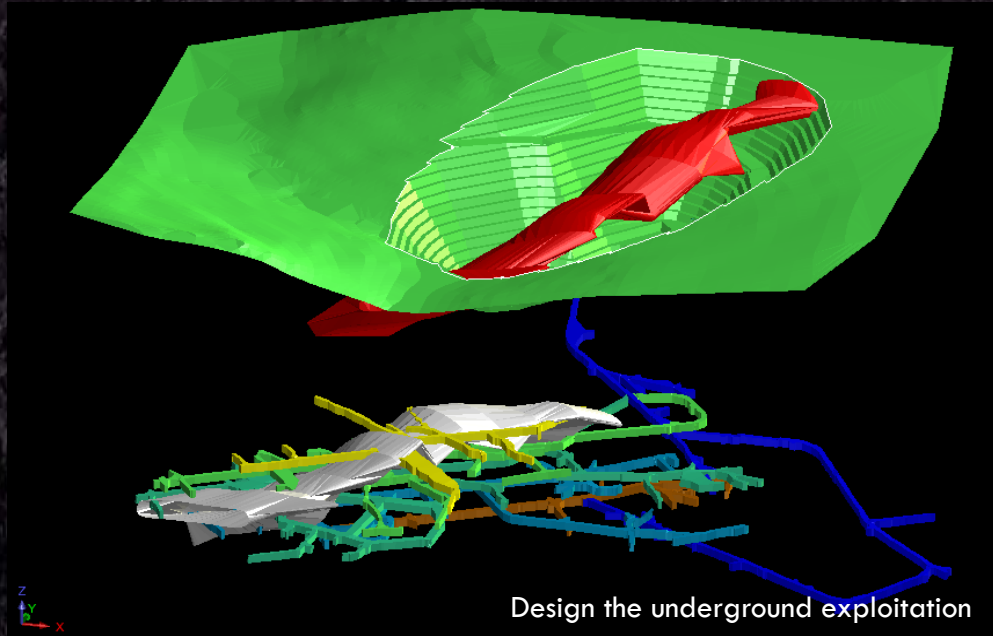
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Mining Engineering 101

Above ground or underground exploitation?



Cost is one of the main drivers for making the decision to move underground.

Mining Engineering 101

**Mining Engineers should beat the cost.
But, not at all cost...**

Setting priorities:

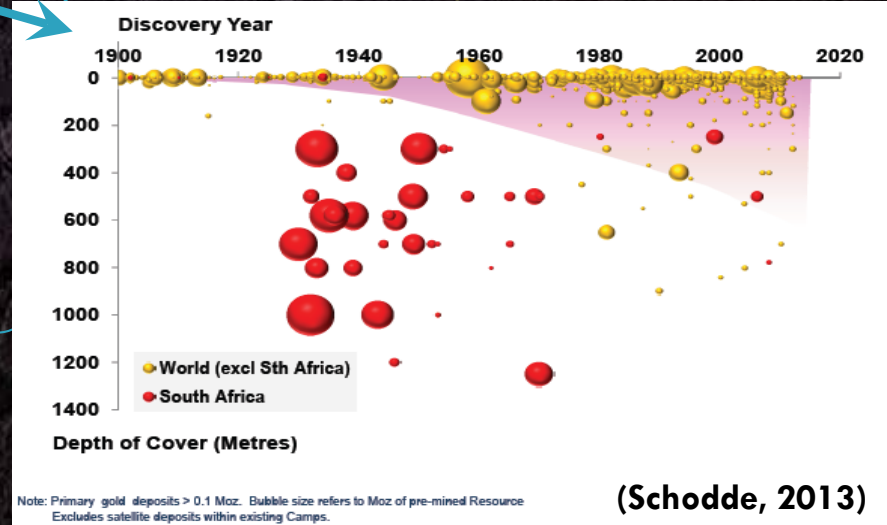
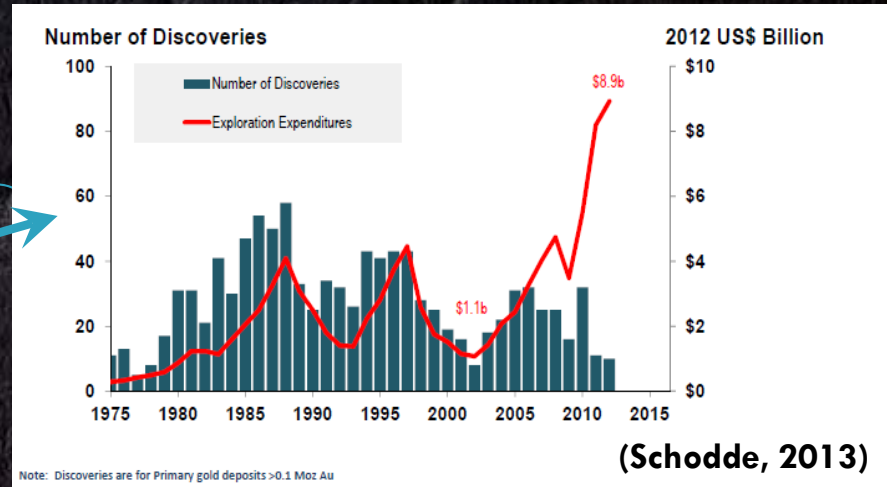
1. Ensure the **maximum safety** level for the workers and the mine
2. Achieve the **minimum exploitation cost**
3. Attain the **highest possible mineral recovery**

Ensure a high degree of environmental protection, minimizing the possible environmental impacts.


Mine engineers must carry out successfully the safe, economic and environmentally sound extraction of minerals and resources.

Issues to consider

- Limitation in the discovery of rich surface deposits
- Exploitation of more complex, deeper and lower grade deposits
- New stricter environmental standards
- A global scale game with many stakeholders (companies, governments, traders, etc.)



Issues to consider

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- **Limitation in the discovery of rich surface deposits**
 - **Exploitation of more complex, deeper and lower grade deposits**
 - **New stricter environmental standards**
 - **A global scale game with many stakeholders (companies, governments, traders, etc.)**
 - **Gradual shift towards underground exploitation schemes**
 - **Increase in the operational cost of mining (workforce, energy, equipment)**
 - **Rise of resource nationalism issues (especially in critical materials)**

Issues to consider

LME nickel prices

In U.S. dollars per metric ton

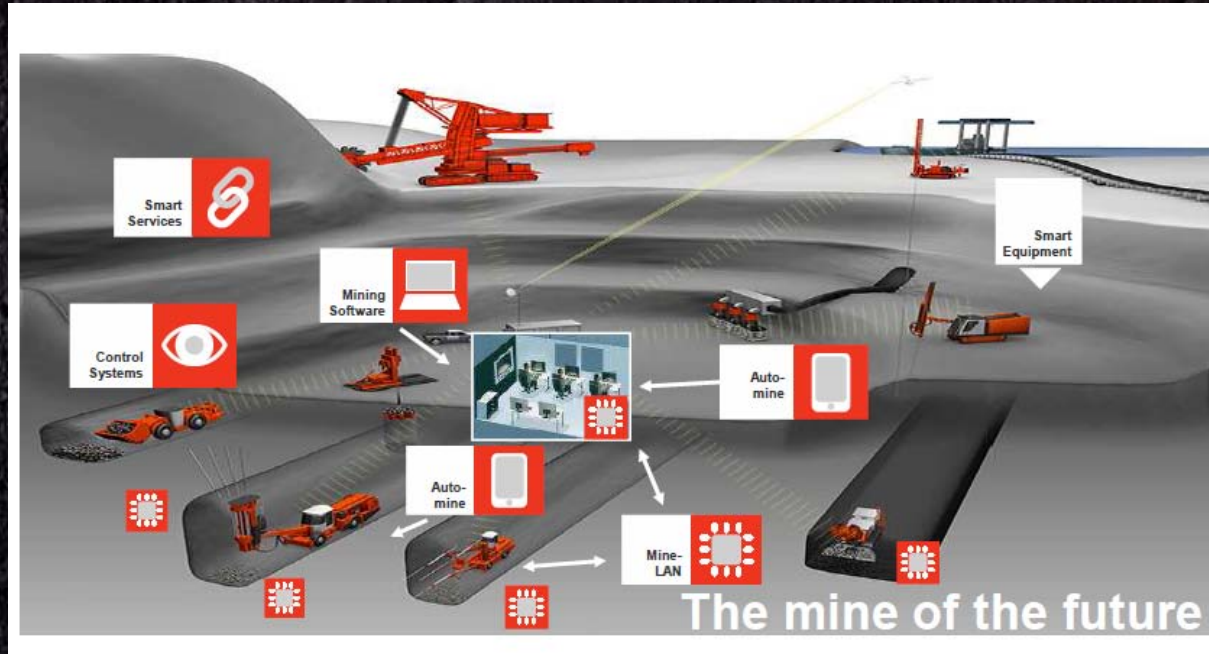


Source: London Metal Exchange

- Gradual shift towards underground exploitation schemes
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- Rise of resource nationalism issues (especially in critical materials)

The way forward...

The answer to the new challenging environment : *An autonomous or remotely operated, efficient, mining scheme, driven by skilled workforce*



(Sandvik, 2013)

The way forward...

■ Resource Identification and Mine Design

Efficient discovery techniques focusing on great depth resources

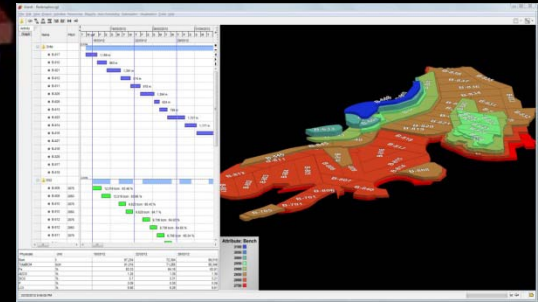
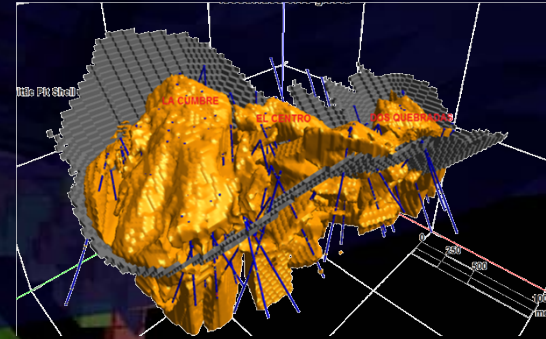
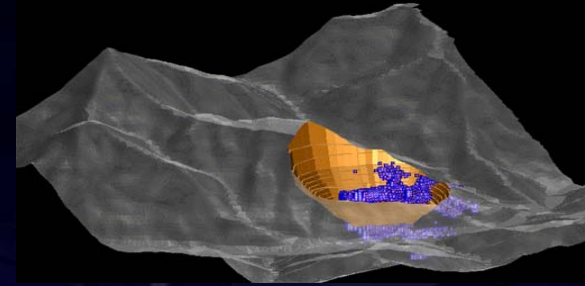
Accurate assessment of resource characteristics

Uncertainty management in grade control

Enhanced design and visualization capabilities

Specialized design focus (e.g. geotechnical, environmental)

Scheduling and production modelling



The way forward...

■ Enhancing Mine Productivity and Safety

New fleet of autonomous or remote controlled equipment

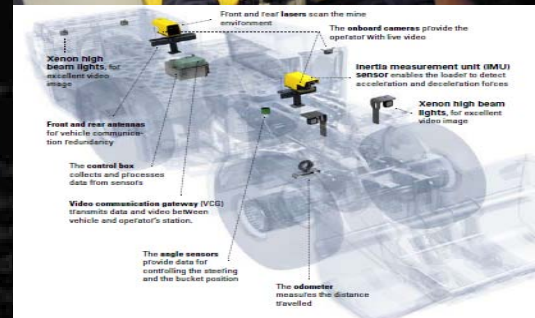
Large scale and highly specialized machinery

Real time monitoring and control throughout the mining cycle

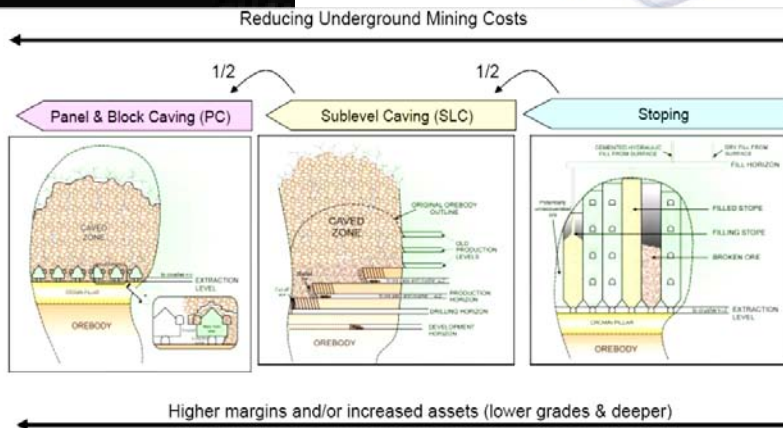
Energy and materials efficient mining

Selective mining

Skilled workforce to carry out the mining plan



AUTOMATED TECHNOLOGY
SETTING THE TONE FOR A
OF MINING CHARACTERIS
INCREASE IN PRODUCTION
SAFER OPERATIONS AND
PROFIT MARGIN. SARAH
TAKES A LOOK AT CUTTING
AUTOMATED MATERIALS



The way forward...

- **Respecting the Environment**

Respecting the Environment

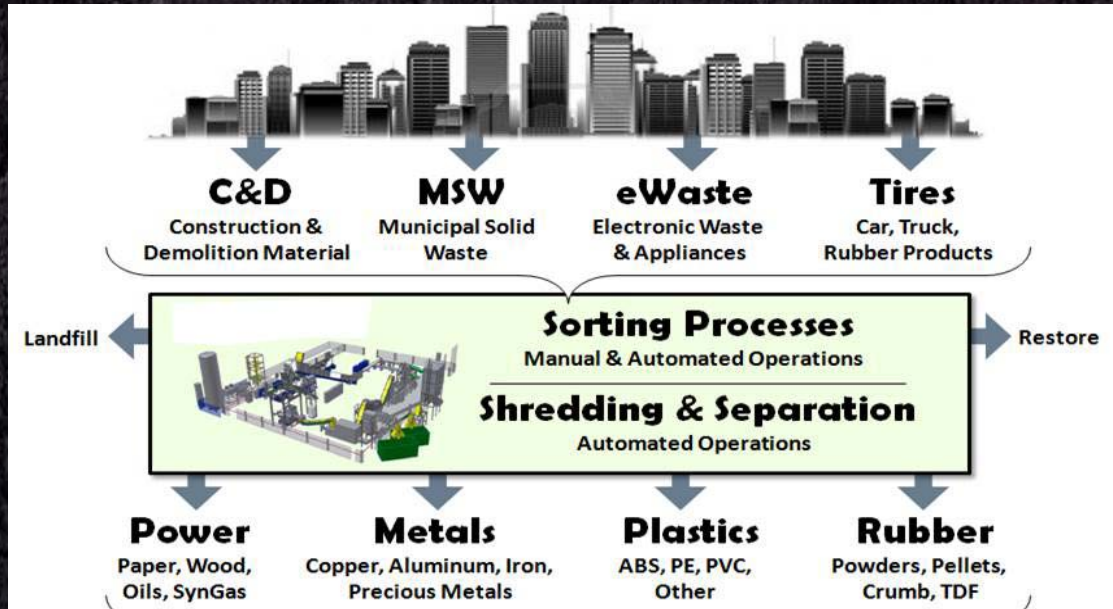
Respecting the Environment

...



Future Developments...

Mining the urban deposit: process of reclaiming raw materials from products, buildings and waste from towns, cities and metropolitan areas, with the goals of monetizing urban waste streams, enhancing recycling and releasing environmental strains.



(eCyclingUSA, 2013)

Future Developments...

Landfill Mining: the process of excavating previously disposed of materials from a landfill to recover metal, glass, plastic and other combustibles, soil, and the landfill volume itself

- Addressing contamination problems
- Creating new capacity for future landfills.
- Reducing closure cost.
- Recovering recyclable materials and energy



Nantucket Landfill Mining Project



Future Developments...

Extraterrestrial Mining: the possibility of exploiting raw materials from asteroids, the moon and other minor planets, including near-Earth objects



Is this really an option?

THE SPACE ECONOMY: A MODERN DAY GOLD RUSH

Asteroid Mining Will Create A Trillion-Dollar Industry

As our **population grows** we need to find a **sustainable supply of natural resources** to fuel exploration in space and prosperity on Earth.



PLATINUM-RICH ASTEROID

Could contain more Platinum Group Metals than what's been mined on Earth in all of history

NEAR-INFINITE SUPPLY OF PRECIOUS RESOURCES

MORE ASTEROIDS DISCOVERED NEAR EARTH EVERYDAY



WATER-RICH ASTEROID

One water-rich asteroid could produce **enough** fuel for every rocket launched in history.

USES OF WATER IN SPACE



ROCKET FUEL



BREATHABLE AIR



DRINKABLE WATER

ONE SINGLE 500M water-rich asteroid



would produce over \$5 trillion worth of water for use in space.

It currently costs **\$20,000** to send a liter of water from Earth to Deep Space

USES OF PLATINUM GROUP METALS ON EARTH

REDUCE COST OF ELECTRONICS



ELECTRIFY TRANSPORTATION



DRIVE INNOVATION, AND CREATE A GREENER EARTH



ONE SINGLE 500M platinum-rich asteroid

At current market prices, one ounce of platinum is valued over **\$1,500**

Worth \$2.9 Trillion

174 times more than the yearly world output of platinum

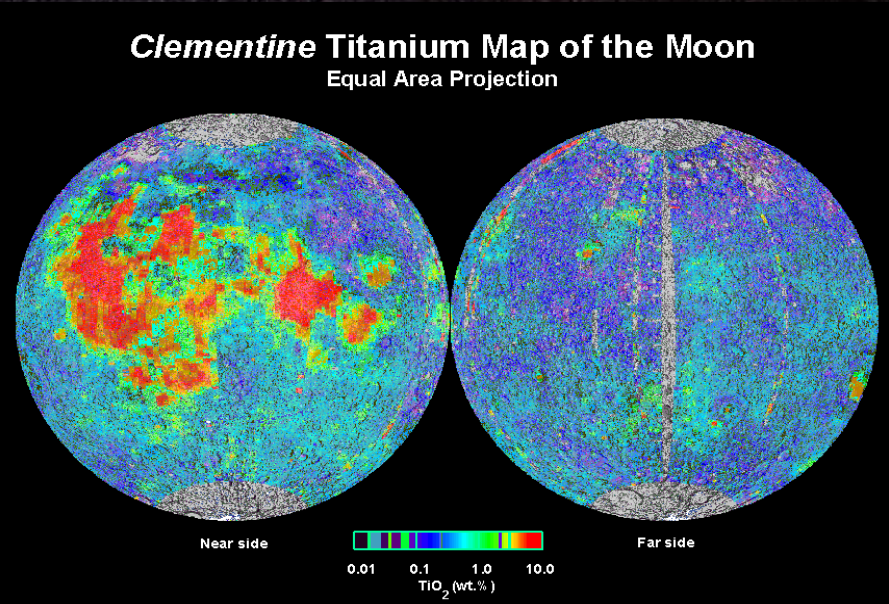
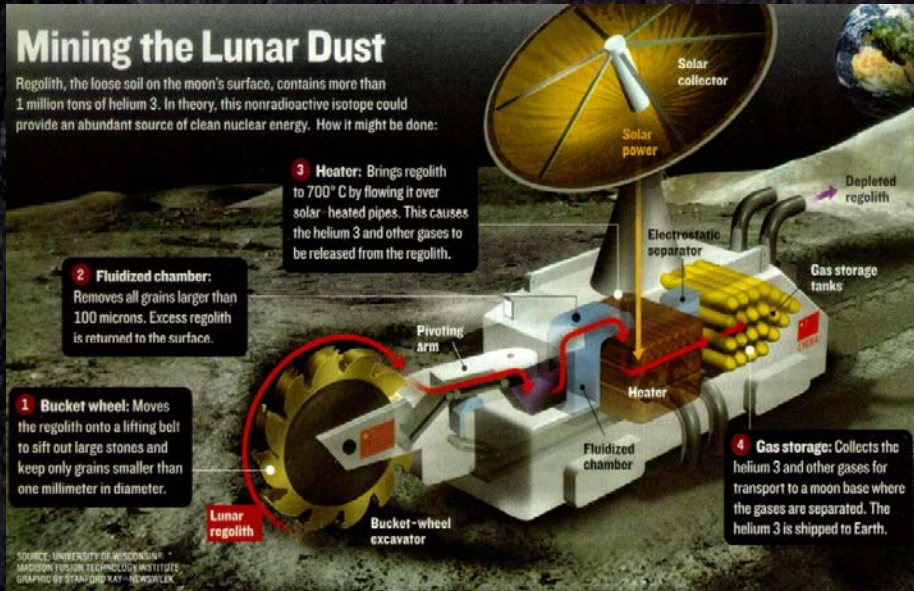
20x More than the known world-reserves of PGMs

Asteroid mining will open a trillion-dollar industry and provide a **near-infinite supply** of Platinum Group Metals and water to **support our growth** both on this planet and off.

Future Developments...

The mining is not only focused on minerals but also to other scarce elements in space (water, O_2 , etc.).

Resources could be either moved to earth or be directly used in the space environment.

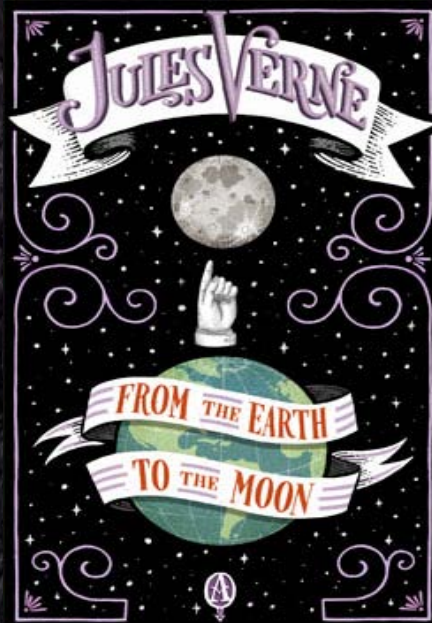


Future Developments...

You...

All leaps start with a dream. Make your own a reality.

Thank you for you attention...



De la Terre à la Lune
From the Earth to the Moon
Από τη Γη στη Σελήνη
Jules Verne, 1865

